1978–1983 Audi 5000 VIR Replacement Kit: 3411235

HOW TO INSTALL VIR REPLACEMENT KIT, 3411235

- 1. Disconnect old VIR assembly
- 2. Secure the replacement expansion block onto inlet of the evaporator
- 3. Secure the oil return line to the middle of the replacement expansion block
- 4. Secure the accumulator to the outlet of the evaporator assembly.
- 5. Cut the end of the suction line off and install the hose fitting to hose using the clamp provided
- 6. Secure the new hose onto the accumulator
- 7. Install the new pressure switch onto the accumulator using either port

Kit Includes:

- a. Accumulator (1411328)
- b. Clutch Cycle Switch (1711250)
- c. Hose Clamp (1021022)
- d. VIR Expansion Block (1011235)
- e. Hose Fitting (1022022)



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